



Productivity Improvement
Time-Cost Benchmarking
 Quality & Compliance

Management Overview

Manufacturing Methods Analysis

GSD establishes “**International Standard Time**” for all apparel & sewn products through a analysis scientific process creating an accurate & consistent **Methods Database** for businesses of all sizes.



Business Impact

Benchmark, time, costs, performance, factory efficiency and competitiveness

Predict & Engineer Costs (and value) of new styles during product development thereby protecting profit

Improve Quality, Compliance and reliability through standardisation of production methods

Improve Productivity through process line optimisation and method improvement



GSD (Corporate) Ltd. received The Queen's Award for Enterprise - International Trade (2009), the UK's most prestigious Award for business performance, recognizing outstanding achievement by UK companies

Supply Chain Challenges

Shorter production runs and design cycles, quick delivery, smaller margins and price pressure present significant challenges when trying to maintain a high degree of Quality and Compliance! Traditional product development and manufacturing techniques then may no longer be relevant.

International Standard Time

Accurate & consistent quantification of “Standard Time” is critical in today’s competitive environment and is an important element in optimising key business functions:

- Efficiency & Performance
- Costing & Merchandising
- Production Planning & Line Balancing
- Production Targets & Incentives
- Method Quantification & Improvement

Predetermined Time Standard

*GSD is **the** Predetermined Time Standard for the apparel and sewn products industries. Our solutions provide an accurate, consistent and rapid way to identify Standard Time. GSD codes represent human actions, each code has an associated time. GSD has no subjective elements and is completely scientific and objective.*

The GSD Solution

A complete installation may include...

- GSD PTS Company License
- GSD Enterprise & QUEST Software
- Implementation & Training
- GSD QED Standard Method Libraries
- Customised Method Libraries